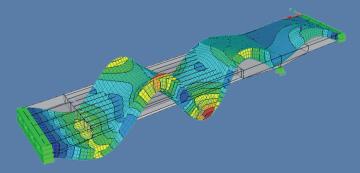




BRIMOS[®] Bridge Monitoring System

Dynamic System Identification and Damage Detection in Bridge Structures

Examination and Assessment of Structures in Practice







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BRIMOS[®] Bridge Monitoring System

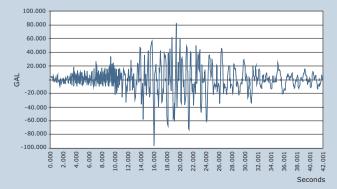
BRIMOS[®] – Bridge Monitoring System

"from vibration to information"

Ambient Vibration Monitoring can be defined as a method for system identification and damage detection in bridge structures due to its dynamic response to ambient excitation such as wind, traffic and micro seismic activity, The BRIMOS[®] technology is based on Ambient Vibration Monitoring and has been used for many years in the field of Structural Health Monitoring.

The term Structural Health Monitoring in the mean of Ambient Vibration Monitoring comprises the recording of the dynamic behaviour by the use of measuring instruments as well as the evaluation and analysis of the measured signals. The fundamental tools of health monitoring are system identification – SI, damage determination and localisation as well as safety assessment and the maintenance management for infrastructure.

The measurements are, however, so precise that they can offer reference data with a high qualitative value for every future evaluation method.







Measurement Technology

Brimos-Recorder®

Dynamic, high-precision monitoring

The BRIMOS-Recorder[®] monitors ambient vibration and allows acquiring knowledge on the current condition of the examined structure very quickly. The vibration signal is measured in three dimensions with high precision and is saved on the internal data loggers for further assessment.

"All-in-one" solution

Our BRIMOS-Recorder[®] represents an entirely new conception in compact monitoring and assessment equipment.

The main innovation of our development is the design as "all-in-one" equipment containing all required component parts as well as a simplified and very user-friendly operating concept.

Reliable data acquisition

The BRIMOS-Recorder® provides reliable data acquisition of the highest quality. It has the added convenience and flexibility that today's monitoring technology offers. Thus it has a high value for the interpretation by structural engineers.

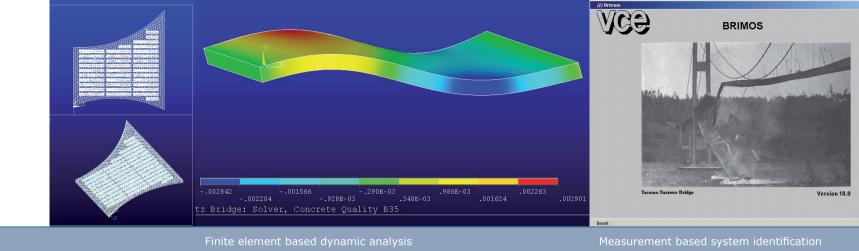
BRIMOS®-Measurement system

The developed measurement system is the best way to achieve an optimized and exact measurement results.

It exists of:

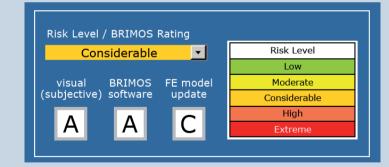
- \rightarrow High precision Accelerometers (1-dimensional as well as 3-dimensional)
- \rightarrow Data logger (µMusycs by IMC) & PC
- → Amplifiers & Filters
- \rightarrow External Power supply connected with uninterruptible power supply
- → Temperature Sensor
- \rightarrow GPS
- → Video Camera (infrared, motion detection)
- → Radiation Sensor
- → Optional: Laser displacement Sensor





BRIMOS[®] Classification

BRIMOS[®] offers a well-defined rating system for investigated structures. This classification allows a fast identification on the structure's integrity as well as the corresponding risk level based on measured dynamic parameters (Eigenfrequencies, Mode Shapes, Damping Pattern in the lengthwise direction, Vibration Intensity and Static as well as Dynamic Vertical Displacements), visual inspection, Finite Element model-update and reference data (BRIMOS[®]-Database and Brimos[®]-Knowledgebase). The result is a 3-letter-determination, which relates to a predefined risk level.



Categories:

- → Category A: good condition
- → Category B: good condition with local damage
- → Category C: problematic condition





BRIMOS[®] Measuring

Initial Investigation

Detailed measurements are performed by the means of a compact sensor layout. These measurements allow the identification of the global system (natural frequencies) as well as local behavior (mode shapes, damping) for damage detection and localisation.

The measurement of 200 m of structure per day has resulted as average value for the more detailed basic measurement. A detailed measurement is carried out to establish a comprehensive reference data set of a structure. The modal parameters of detailed measurements can be used for exact system identification and finite element model updating of the structure.

In general detailed measurements are applied for:

- → Condition Assessment
- → Rehabilitation Planning
- → Risk Assessment
- → Quality Control

Periodic Investigation

Monitoring and Verification – the most efficient employment of the system is the execution of measurements in periods with the BRIMOS®-Recorder. Modal parameters from periodic measurements can be used for comparison with results from detailed measurements, design values, analytical or numerical calculations as well as values from the BRIMOS® knowledge base.

The accompanying dynamic examinations at several demolished structures clearly showed that already one sensor, positioned at a favourable spot on the bridge, supplies very high information content with regard to possible damages.

Periodic measurement can be applied for the monitoring of structures and single structural elements such as stay cables, tendons, etc.

In general periodic measurements are applied for:

- → Condition Monitoring
- → Maintenance Scheduling
- → Attendant Monitoring
- → Quality Control

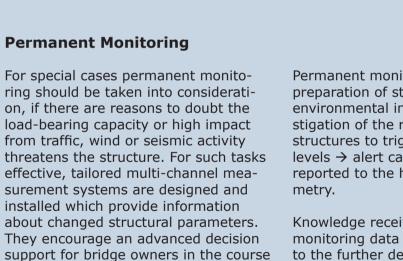


BRIMOS[®] Measuring

of maintaining their infrastructure and

are based on structure-specific, objective online information by representing

the bridge's hot spots.



Permanent monitoring benefits the preparation of statistics on traffic or environmental influences and the investigation of the resulting effects to the structures to trigger warning & alarm levels \rightarrow alert cases are immediately reported to the headquarters via telemetry.

Knowledge received from permanent monitoring data contributes essentially to the further development of Structural Health Monitoring. In general permanent measurements are applied for:

Waste management, Vienna

- → Condition Monitoring
- \rightarrow Lifetime Assessment
- → Traffic Analysis
- → Environmental influences





Lifecycle Management

Quality Control

BRIMOS[®] Quality Control is based on Ambient Vibration Monitoring to check the actual dynamic behaviour of a structure. In other words the measured modal parameters of a physical model (structure) are compared to the determined values from design (analytical or numerical model).

Quality Control is applied during or right after construction or rehabilitation to verify the construction works and services. Especially the cantilever method in bridge engineering, where every construction phase is characterized by new load cases, Quality Control is reasonable to be done in every phase. Another application of Quality Control is after a construction is finished. This dynamic analysis ensures that an erected structure satisfies the design and that every element, especially support systems, work properly. Many owner and operators already request a dynamic analysis by contract before the hand over of the structure.

Examples of Quality Control:

- → During construction of the Kao Ping Hsi bridge, Taiwan
- → During rehabilitation of the Donnergraben bridge, Austria

Traffic Analysis

An ongoing increase of traffic volume and higher cruising speeds result in a redefinition of dynamic loads to bridges and affects the service life of structures. For this reason Traffic Analyses are often implemented in combination to Lifetime Assessment.

BRIMOS[®] Traffic Analysis systems measure the dynamic load introduced to the superstructure. As bridges have distinctive dynamic response and represent a bottleneck in the infrastructure they are predestined spots for Traffic Analysis. The BRIMOS[®] Traffic Analysis system does not require any construction work and traffic is not affected at any time.

Currently VCE is involved in national research projects regarding Traffic Analysis and Infrastructure telematics. For research reason Traffic Analysis systems are often equipped with video monitoring additionally.

Examples of Traffic Analysis: → Flyover St. Marx, Austria → Europabrücke, Austria





Lifecycle Management

Condition Assessment

Life-cycle management can be understood as an extension of the typical lifecycle cost (LCC) planning process over a structure's life-time. Usually the LCC planning is completed within the design phase of structures without considering the actual structural conditions. Recent revaluation of LCC from existing civil structures reveals an extensive deviation of the planned maintenance actions and the actual necessity which confirm the opinion that proper Life-Cycle Management of long-term buildings requires an ongoing Condition Assessment process. BRIMOS® Condition Assessments comprises a detailed measurement, system identification for

detection and localisation of damages and an expert report explaining the current condition of a structure.

Condition Assessment meets the interests of competent authorities and owners of structures in:

- \rightarrow Economical inspection
- \rightarrow Reliable structural assessment
- \rightarrow Expert reports to assign priorities
- → Savings due well timed and focused rehabilitation work

Examples of Condition Assessment:

- → VOEST Bridge, Linz
- → Industrial smokestack Ško-Energo, Czech Republic
- → Archduke Karl memorial, Vienna

Condition Monitoring

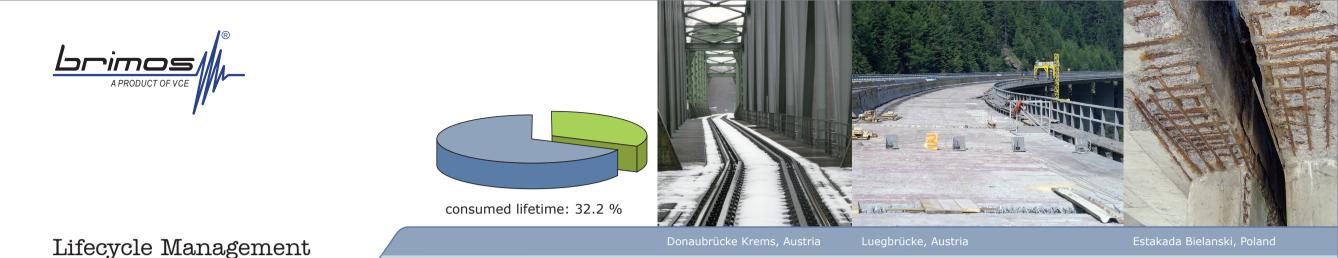
Condition Monitoring is the comparison of the current dynamic parameters from periodic or permanent measurements with reference data from earlier Ambient Vibration Measurements. In many cases Condition Monitoring is applied after BRIMOS® Condition Assessment was done based on a detailed measurement.

Periodic measurements for Condition Monitoring can also be performed by the competent authorities or operators. Therefore the BRIMOS[®]-Recorder was developed which works on the basis of the following criteria:

- → A sensor at the right location registers damages early and reliably.
- \rightarrow An easily operable and robust unit is to be aimed at.
- → Sufficient information in measurement data from a few minutes.
- → The files are read by a laptop or PC and sent to VCE by e-mail.
- \rightarrow The interpretation and representation is carried out by VCE.

Examples of Condition Monitoring:

- → Rosen Bridge, Tulln
- \rightarrow Taichung Bridge, Taiwan
- \rightarrow Melk B3a bridge, Austria



Lifetime Assessment

The lifetime of a structure depends on the number of consuming events such as dynamic loads and the resistance which is brought up against this usage. Both are not well defined parameters during the design phase and they are underlying changes during the whole lifetime of a structure.

Long term monitoring (periodically or permanent) of an infrastructure in combination with Traffic Analysis enables Lifetime Assessment based on Ambient Vibration Monitoring. Reasons for the divergence of the Lifetime defined in the design phase and the actual Lifetime are for example:

- → New rehabilitation methods, better materials
- → Different load conditions (e.g. traffic growth, higher dynamic loads)
- \rightarrow Quality of building construction
- → Unsteadiness of long-term changes in material properties (e.g. fatigue,
- relaxation) → Short-term changes due local da-
- mages
- \rightarrow Changes in environmental influences

Rehabilitation Planning

Rehabilitation Planning is an additional service offered in combination to the BRIMOS® Condition Assessment and enables well timed and focused maintenance work. Therefore the preceding detailed measurement which is necessary for the Condition Assessment and identification of damages is also used for the establishment of a detailed Rehabilitation Plan. Therefore AVM based Rehabilitation Planning allows highly focused maintenance work.

The preceding Condition Assessment avoids the following two kind of bad timed and therefore costly cases:

- → On the one hand damages on the surface initiate expensive rehabilitation measures without being necessary because there is actually no bad structural condition at all.
- → On the other hand the need of repair is recognized at a very advanced stage deterioration which increases the renovation expenses.

Rehabilitation measures recommended on ${\sf BRIMOS}^{\circledast}$ are classified into:

- \rightarrow immediate
- \rightarrow short term
- \rightarrow medium term and
- \rightarrow long term actions



Ongoing Research of BRIMOS[®] – Progressive Damage Tests

dynamic characteristics caused by the demolition tests was assessed.

To verify and optimize the damage assessment tool of BRIMOS[®] several bridges were artificially damaged in order to determine the effects on the dynamic characteristics. tion on the load-bearing capacity with

The progressive damage tests mainly consisted of cutting individual tendons or reinforced bars – supported by destructive load tests - which were accompanied by dynamic measurements.

Assessment of dynamic bridge

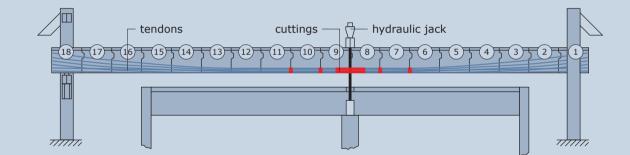
behaviour during progressive

damage tests

Based on the dynamic parameters (eigenfrequencies, mode shapes, damping values) the successive impact on the

So-called trend cards, representing the progression of the dynamic stiffness in terms of eigenfrequencies, as well as the observed damping patterns confirm the applied procedures for the damage identification, localisation and affec-

BRIMOS[®].







Cable Force Determination

Cable sensor

Rosenbrücke Tulln, Austria

vinesund, Norway/Swede

Gersbachtalbrücke, Germany

6 6

The increasing number of external prestressed elements in modern structures as well as the rehabilitation or reinforcement of existing bridges with this technology raises the question for a technically and economically useful check of effective cable forces or their chronological development. Principally a control of the force with anew application of the pre-stressing jack is possible, but this check is connected with a great logistic, time and therefore also financial expenditure.

Furthermore there is the danger that unintended damages at the cables are caused. For this reason modern, nondestructive procedures are required. Therefore methods such as Ambient Vibration Monitoring are predestined since it enables a quick, flexible and safe determination of the cable force.

The determination of effective cable and tendon forces based on vibration measurement has become a widely known and accepted approach. This means, that there is a proximate correlation between eigenfrequencies and tension forces (comparable to a guitar string, whose tone pitch depends on its tension force).

The exact knowledge of tendon and cable forces is an indispensable requirement during the various construction phases as well as for condition assessment (e.g. cable stayed bridges). In the framework of several National and European research projects it was demonstrated, that the cable's eigenfrequencies do not only depend on their tension force, but also on their bending stiffness and the supporting conditions of the cable's ends.

VCE's methodology, extracting both decisive parameters – the cable's bending stiffness as well as the so called vibration length – has reached technical maturity.

In the course of numerous projects – completed using BRIMOS[®] – specific problems concerning cables could be solved.





BRIMOS[®] References

Database

Customer's approval and long-lasting successful application of BRIMOS[®] made professional data handling necessary. In the first place the integration of the BRIMOS[®] technology to facility management including GIS requires well defined interfaces as well as organized archival storage. Secondly the technology management is aware about the risk of a slowdown of the evolution on BRIMOS[®] expertise without a proper data and knowledge base.

The basic concept of the development of the BRIMOS[®]-Database:

- 1. Management of data
- → structures (general information, history, condition, maintenance planning, ...);
- \rightarrow measurement data;
- → measurement information (equipment, photos, videos, ...);
- \rightarrow results and expert report;
- \rightarrow clients.
- Feasibility to perform queries to gain knowledge from various statistics. The database access for researchers and scientists overarch the arising gap between theoretical know-how and practical verification.

References

BRIMOS[®] is a development based on several research projects started in 1995. About 1.000 structures worldwide have been assessed and the experience has been incorporated into the assessment procedure.

For further information see: www.brimos.com

Deutsche Bank, Germany